



Pos.	Qty.	Denomination	1½"	2"	2½"	3"	4"
1L	1	10/20 actuator, long .....	751681	751681	751681	751681	751391
1L	1	30 actuator, long .....	751823	751823	751823	751823	751719
1M	1	Mid position actuator/short .....	750792	750792	750792	750792	N/A
1S	1	10/20 actuator, short .....	750318	750318	750318	750318	750496
1S	1	30 actuator, short .....	750043	750043	750043	750043	751987
1HPS	1	HP actuator,short .....			751994	751994	
1HPL	1	HP actuator,long .....			750496	750496	
2S	1	Stem protector, short .....	750583	750583	750583	750583	750583
2A	1	Stem protector, long .....	N/A	N/A	N/A	N/A	751035
2B	1	Stem protector o ring .....	N/A	N/A	N/A	N/A	750330
2C	1	Stem protector, spacer .....	N/A	N/A	N/A	N/A	751019
2L	1	Stem protector, long .....	750577	750577	750577	750577	N/A
2S	1	Stem protector, short .....	750583	750583	750583	750583	750577
3L	1	Yoke, long .....	751684	751684	751684	751684	751901
3S	1	Yoke, short .....	750224	750224	750224	750224	751076
4	●○ 2	Seal retainer .....	751680	751680	751680	751680	751680
5	●○ 2	V-packing .....	755461	755461	755461	755461	755461
5A	●○ 1	O-ring to replace v packing .....	751232	751232	751232	751232	751232
6	1	Packing retainer .....	751659	751659	751659	751659	751659
7	1	End cap .....	751682	751682	751682	751682	751010
8	1	Red caplug .....	750568	750568	750568	750568	750568
9	1	Vent plug (not shown) .....	181256	181256	181256	181256	181256
10	11	Lockwasher .....	189962	189962	189962	189962	189962
11	7	Screw .....	189773	189773	189773	189773	189798
12	4	Screw .....	189723	189723	189723	189723	189723
13	●○ 1	O-ring stem BUNA .....	755370	755370	755370	755370	755452
13	●○ 1	O-ring stem EPDM .....	750132	750132	750132	750132	751956
13	●○ 1	O-ring stem SFY .....	750077	750077	750077	750077	751957
14	1	O-ring .....	755356	755356	755356	755356	755356
15	●○ 2	O-ring .....	755388	755388	755388	755388	755388
16	1	O-ring .....	751747	751747	751747	751747	751747
17	●○ 1	Nylon lock pin .....	750338	750338	750338	750338	750338
18	1	Body lower 2 ports clamp .....	770106	770107	770111	770116	770300
18	1	Body lower 2 ports weld .....	771004	770824	770784	770833	772221
19	1	Body lower 3 ports clamp .....	770269	770273	770275	770279	770965
19	1	Body lower 3 ports weld .....	771059	770464	770815	770814	772672
20	●○ 1	Body gasket BUNA .....	750376	750376	750385	750391	755421
20	●○ 1	Body gasket EPDM .....	750383	750383	750390	750400	750686
20	●○ 1	Body gasket SFY .....	750382	750382	750389	750398	750738
21	1	Clamp .....	270266	270266	270267	212211	212209
27L	1	Stem, BUNA, long .....	770241	770244	770247	770250	771509
27L	1	Stem, EPDM, long .....	771442	770962	771335	770967	778310
27L	1	Stem, SFY, long .....	771177	771169	770785	770809	778311
27S	1	Stem, BUNA, short .....	770311	770312	770315	770323	N/A
27S	1	Stem, EPDM, short .....	770236	771104	771238	771091	N/A
27S	1	Stem, SFY, short .....	770070	770811	770850	770823	N/A
27S	1	Stem LP BUNA, short .....	773145	773159	773133	773140	N/A
27S	1	Stem LP EPDM, short .....	773147	772835	773136	772833	N/A
27S	1	Stem LP SFY, short .....	773158	9634050983	773142	773142	N/A
28L	1	TR stem, long .....	770259	770263	770265	770267	771506
28S	1	TR stem, short .....	770338	770343	770349	770354	N/A
29U	1	TR seat, upper .....	750943	750943	750947	751268	750906
29L	1	TR seat, lower .....	751525	750943	750947	751268	750906
30	1	Body upper 2 ports clamp .....	770119	770120	770121	770122	771510
30	1	Body upper 2 ports weld .....	771156	770827	770115	771155	771513
31	1	Body upper 3 ports clamp .....	770304	770307	770308	770309	771715
31	1	Body upper 3 ports weld .....	770869	771296	771651	771184	771818
32	1	Stem bushing .....	763362	763362	763362	763362	762528
33	1	Seal retaining washer .....	750361	750361	750361	750361	750361

● included in non TR Service Kits

○ included in TR Service Kits

**1½"      2"      2½"      3"      4"**

● Buna ..... 9613990327 9613990327 9613990**508** 9613990330 9613990333  
 ● EPDM ..... 9613990328 9613990328 9613990**509** 9613990331 9613990334  
 ● SFY ..... 9613990329 9613990329 9613990**510** 9613990332 9613990335

○ Buna ..... 9613990106 9613990109 9613990112 9613990115 9613990118  
 ○ EPDM ..... 9613990107 9613990110 9613990113 9613990116 9613990119  
 ○ SFY ..... 9613990108 9613990111 9613990114 9613990117 9613990120