



## 771S Reverse Acting 27 - 47

Pos.	Qty.	Denomination	1½"	2"	2½"	3"	4"
1D	1	Diaphragm actuator .....	750397	750397	750397	750397	
1M	1	Mid position actuator .....	750792	750792	750792	750792	N/A
1S	1	10/20 actuator, short .....	750318	750318	750318	750318	N/A
2S	1	Stem protector,short .....	750583	750583	750583	750583	N/A
3S	1	Yoke,short .....	750224	750224	750224	750224	N/A
4	● 2	Seal retainer .....	751680	751680	751680	751680	751680
5	● 1	Vee packing .....	755461	755461	755461	755461	755461
5A	1	O-ring to replace v-packing .....	751232	751232	751232	751232	751232
6	● 1	Packing retainer .....	751659	751659	751659	751659	751659
7	1	End cap .....	751682	751682	751682	751682	751010
8	1	Red caplug .....	750568	750568	750568	750568	750568
9	1	Vent plug (not shown) .....	181256	181256	181256	181256	181256
10	11	Lockwasher .....	189962	189962	189962	189962	189962
11	7	Screw .....	189773	189773	189773	189773	189798
12	4	Screw .....	189723	189723	189723	189723	189723
13	● 1	O-ring stem BUNA .....	755370	755370	755370	755370	755452
13	● 1	O-ring stem EPDM .....	750132	750132	750132	750132	751956
13	● 1	O-ring stem SFY .....	750077	750077	750077	750077	751957
14	1	O-ring .....	755356	755356	755356	755356	755356
15	● 2	O-ring .....	755388	755388	755388	755388	755388
16	1	O-ring .....	755472	755472	755472	755472	755472
17	● 1	Nylon lock pin .....	750338	750338	750338	750338	750338
18A	1	Body lower 2 ports clamp .....	770106	770107	770111	770116	770300
18A	1	Body lower 2 ports weld .....		771297	318491	771611	
20	● 1	Body gasket BUNA .....	750376	750376	750385	750391	755421
20	● 1	Body gasket EPDM .....	750383	750383	750390	750400	751799
20	● 1	Body gasket SFY .....	750382	750382	750389	750398	750209
21	1	Clamp .....	270266	270266	270267	212211	212209
30	1	Body upper 2 ports clamp .....	770119	770120	770121	770122	771510
30	1	Body upper 2 ports weld .....	771156	770827	770115	771155	771513
31	1	Body upper 3 ports clamp .....	770304	770307	770308	770309	771715
31	1	Body upper 3 ports weld .....	770869	771296	771651	771184	771818
32	● 1	Stem bushing .....	763362	763362	763362	763362	762528
33	1	Seal retaining washer .....	750361	750361	750361	750361	751960
34	1	Valve plug .....	771154	771154	772403	770992	

● included in Service Kits

	1½"	2"	2½"	3"	4"
● Buna .....	9613990327	9613990327	9613990508	9613990330	9613990333
● EPDM .....	9613990328	9613990328	9613990509	9613990331	9613990334
● SFY .....	9613990329	9613990329	9613990510	9613990332	9613990335