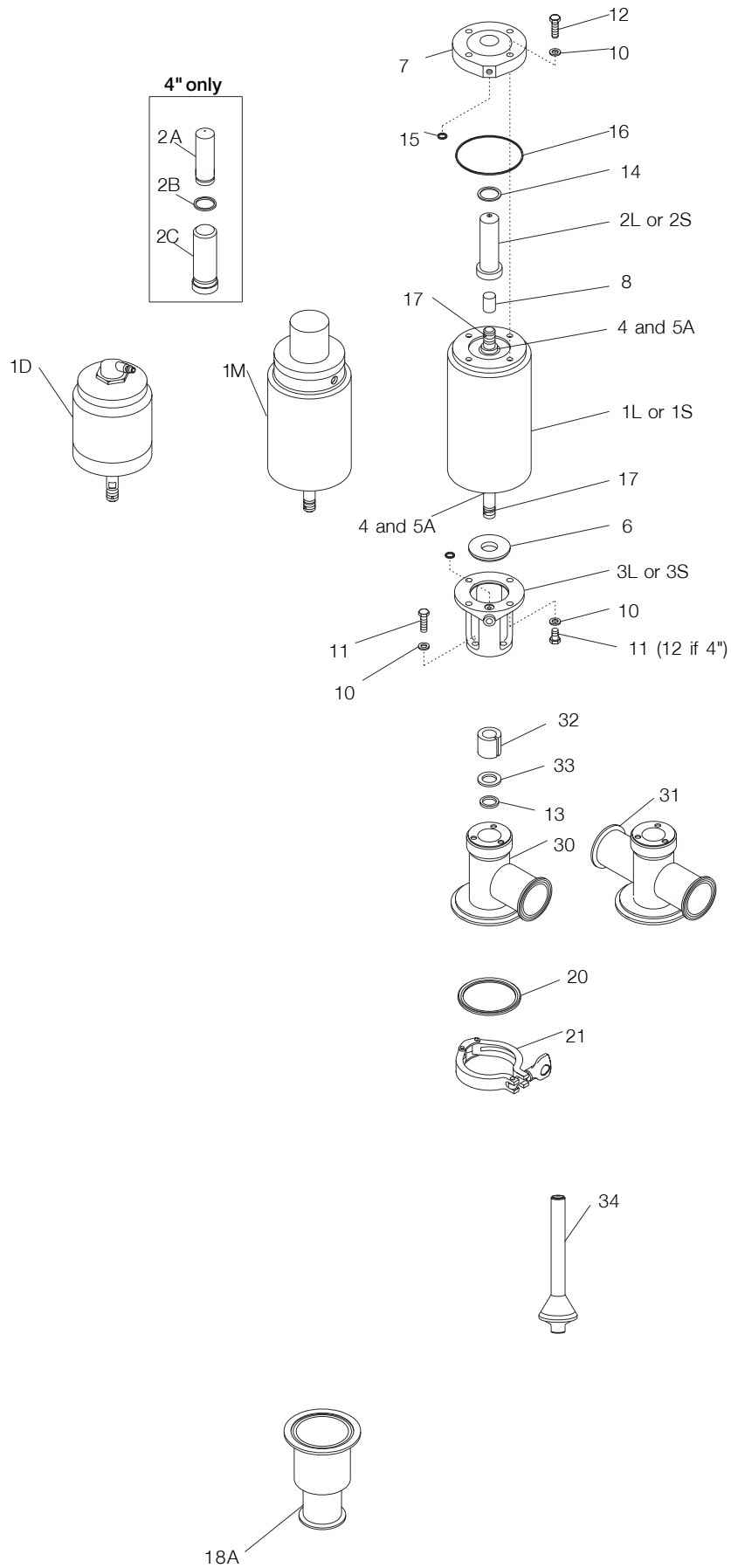


# 771S Reverse Acting 27 - 47

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# 771S Reverse Acting 27 - 47

| Pos. | Qty. | Denomination                      | 1½"    | 2"     | 2½"    | 3"     | 4"     |
|------|------|-----------------------------------|--------|--------|--------|--------|--------|
| 1D   | 1    | Diaphragm actuator .....          | 750397 | 750397 | 750397 | 750397 |        |
| 1M   | 1    | Mid position actuator .....       | 750792 | 750792 | 750792 | 750792 | N/A    |
| 1S   | 1    | 10/20 actuator, short .....       | 750318 | 750318 | 750318 | 750318 | N/A    |
| 2S   | 1    | Stem protector,short .....        | 750583 | 750583 | 750583 | 750583 | N/A    |
| 3S   | 1    | Yoke,short .....                  | 750224 | 750224 | 750224 | 750224 | N/A    |
| 4    | ● 2  | Seal retainer .....               | 751680 | 751680 | 751680 | 751680 | 751680 |
| 5    | ● 1  | Vee packing .....                 | 755461 | 755461 | 755461 | 755461 | 755461 |
| 5A   | 1    | O-ring to replace v-packing ..... | 751232 | 751232 | 751232 | 751232 | 751232 |
| 6    | ● 1  | Packing retainer .....            | 751659 | 751659 | 751659 | 751659 | 751659 |
| 7    | 1    | End cap .....                     | 751682 | 751682 | 751682 | 751682 | 751010 |
| 8    | 1    | Red caplug .....                  | 750568 | 750568 | 750568 | 750568 | 750568 |
| 9    | 1    | Vent plug (not shown) .....       | 181256 | 181256 | 181256 | 181256 | 181256 |
| 10   | 11   | Lockwasher .....                  | 189962 | 189962 | 189962 | 189962 | 189962 |
| 11   | 7    | Screw .....                       | 189773 | 189773 | 189773 | 189773 | 189798 |
| 12   | 4    | Screw .....                       | 189723 | 189723 | 189723 | 189723 | 189723 |
| 13   | ● 1  | O-ring stem BUNA .....            | 755370 | 755370 | 755370 | 755370 | 755452 |
| 13   | ● 1  | O-ring stem EPDM .....            | 750132 | 750132 | 750132 | 750132 | 751956 |
| 13   | ● 1  | O-ring stem SFY .....             | 750077 | 750077 | 750077 | 750077 | 751957 |
| 14   | 1    | O-ring .....                      | 755356 | 755356 | 755356 | 755356 | 755356 |
| 15   | ● 2  | O-ring .....                      | 755388 | 755388 | 755388 | 755388 | 755388 |
| 16   | 1    | O-ring .....                      | 755472 | 755472 | 755472 | 755472 | 755472 |
| 17   | ● 1  | Nylon lock pin .....              | 750338 | 750338 | 750338 | 750338 | 750338 |
| 18A  | 1    | Body lower 2 ports clamp .....    | 770106 | 770107 | 770111 | 770116 | 770300 |
| 18A  | 1    | Body lower 2 ports weld .....     |        | 771297 | 318491 | 771611 |        |
| 20   | ● 1  | Body gasket BUNA .....            | 750376 | 750376 | 750385 | 750391 | 755421 |
| 20   | ● 1  | Body gasket EPDM .....            | 750383 | 750383 | 750390 | 750400 | 751799 |
| 20   | ● 1  | Body gasket SFY .....             | 750382 | 750382 | 750389 | 750398 | 750209 |
| 21   | 1    | Clamp .....                       | 270266 | 270266 | 270267 | 212211 | 212209 |
| 30   | 1    | Body upper 2 ports clamp .....    | 770119 | 770120 | 770121 | 770122 | 771510 |
| 30   | 1    | Body upper 2 ports weld .....     | 771156 | 770827 | 770115 | 771155 | 771513 |
| 31   | 1    | Body upper 3 ports clamp .....    | 770304 | 770307 | 770308 | 770309 | 771715 |
| 31   | 1    | Body upper 3 ports weld .....     | 770869 | 771296 | 771651 | 771184 | 771818 |
| 32   | ● 1  | Stem bushing .....                | 763362 | 763362 | 763362 | 763362 | 762528 |
| 33   | 1    | Seal retaining washer .....       | 750361 | 750361 | 750361 | 750361 | 751960 |
| 34   | 1    | Valve plug .....                  | 771154 | 771154 | 772403 | 770992 |        |

● included in Service Kits

|              | 1½"        | 2"         | 2½"        | 3"         | 4"         |
|--------------|------------|------------|------------|------------|------------|
| ● Buna ..... | 9613990327 | 9613990327 | 9613990508 | 9613990330 | 9613990333 |
| ● EPDM ..... | 9613990328 | 9613990328 | 9613990509 | 9613990331 | 9613990334 |
| ● SFY .....  | 9613990329 | 9613990329 | 9613990510 | 9613990332 | 9613990335 |